
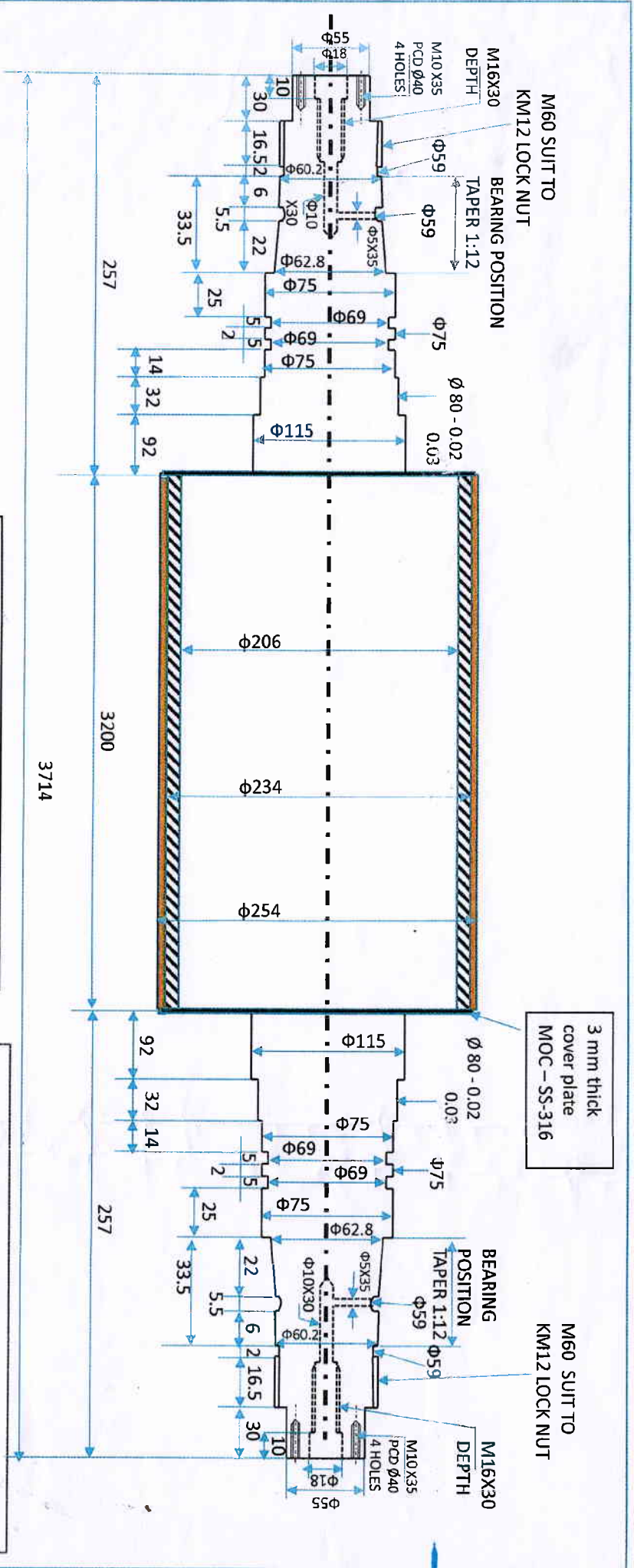


SHELL MOC : SEAMLESS TUBE
 SHELL OD : 319 MM
 FINISHED OD : 339 MM
 COVER MATERIAL : BLACK DIAMOND
 COVER THICKNESS : 10 MM
 COVER HARDNESS : 100 ° Shore A

- Note:
1. Bearing Seating area to be finished with + 60/70 microns as per bearing no. SKF 22216 EK C3
 2. Roll has to be dynamically balanced at 250 MPM speed.
 3. Roll cover should be free of any blow holes and should have good finish.
 4. Roll should have parallel surface / ZERO camber.
 5. Gudgeon of length 250 mm(MOC : CI GR 25) to be shrink fitted in the shell on both sides.
 6. Shaft to be shrink fitted to the Gudgeon on both sides.


 BANK NOTE PAPER MILL INDIA PRIVATE LIMITED MYSORE-570003			
PREPARED BY	SIGNATURE	DATE	WIRE DRIVE ROLL (Ø339)
CHECKED BY			
APPROVED BY			
DRG.NO:BNPMM/PM/037/2017-18			





SHELL MOC : SEAMLESS TUBE
 SHELL OD : 234 MM
 FINISHED OD : 254 MM
 COVER MATERIAL : BLACK DIAMOND
 COVER THICKNESS : 10 MM
 COVER HARDNESS : 100 ° Shore A

- Note:
1. Bearing Seating area to be finished with + 60/70 microns as per bearing no. SKF 22212 EK C3
 2. Roll has to be dynamically balanced at 250 MPM speed.
 3. Roll cover should be free of any blow holes and should have good finish.
 4. Roll should have parallel surface / ZERO camber.
 5. Gudgeon of length 250 mm(MOC : CI GR 25) to be shrink fitted in the shell on both sides.
 6. Shaft to be shrink fitted to the Gudgeon on both sides.

 BANK NOTE PAPER MILL INDIA PRIVATE LIMITED MYSORE-570003		WIRE & PRESS FELT ROLL (Ø254)	
DRG.NO:BNP/PM/034/2017-18	APPROVED BY	DATE	SIGNATURE
	BY	28/09/18	
	CHECKED BY	28/09/18	
	PREPARED BY	27/03/18	

